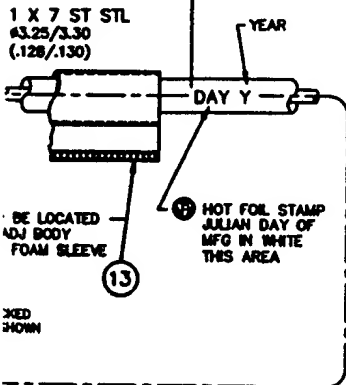
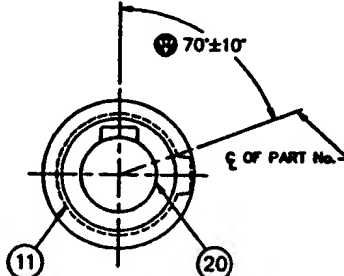


SYM.	DATE	REVISION RECORD	AUTH.	DR.	CHK.
-	C	RELEASE TO PROTOTYPE	MR	TD	
REL	1	REL TO PROD	EDCH	17545	GV
1	1	ROTATED ORIENT BY PD 1842.3 WAS 1717.8			
		1806.2 WAS 1680.5 1767.3 WAS 1632.5			
		1720.2 WAS 1785.5. ADDED 954J-S7002			
		CABLE ASSY P/L & CUST REV 1450	MPL	WPT	
2	09/17/84	8430-S7100 WAS 8444-S7100	MPL	LSH	
3	12/17/84	ADDED 954J-S7003 TO 954J-S7003	MPL	WPT	
4	18/06/84	280450 WAS 80450. ADDED 702810. 34-7814 WAS 88-7802. ADDED OBSOLETE & REPLACED BY 954J-S7009 & 10	DWO	6000	MWP

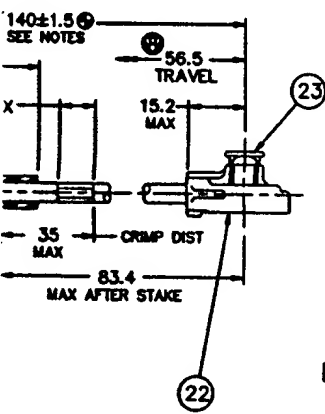


OBSOLETE & REPLACED
BY
954J-S7009 & 10



END FITTINGS MUST BE
ORIENTED AS SHOWN ±45°

954J-S7002



23	38-7801	CAP	4
22	34-7814	TERMINAL ASSY	
21	818P-S7309	SWIVEL TUBE	
20	18-7210	END FITTING - SNAP-IN	
19	813P-S7300	CAP - SPACER	
18	14-7100	GROMMET - SHIFTER	
17	927N-S7700	TIE STRAP	
16	912F-S7109	SLEEVE FOAM	
15	943C-S7105	CONDUIT - LGTH CHARTED	
14	SEE CHART	858P-S7508 CABLE ASSY	
13	954J-S7101	HEAT SLEEVE	
12	681R-S7300	LOCK	
11	84-7301	BODY SNAP-IN	
10	67-7700	SPRING - ADJUST	
9	63-7202	INNER FITTING	
8	63-7201	ISOLATOR	
7	71-7201	SLIDER - END FITTING	
6	873P-S7708	RETAINER - SPRING	
5	858P-S7702	SHIELD	
4	813P-C7302	SWIVEL TUBE	
3	858P-S7703	CAP - WIPER	
2	828P-S7704	RING - WIPER	
1	61-7600	TERMINAL ASSY	

B-VAN

METRIC
DIMENSIONS ARE IN MILLIMETERS
ENGLISH EQUIVALENTS IN BRACKETS

ANY CHANGE IN PROCESS OR COMPOSITION
REQUIRES PRIOR ENGINEERING APPROVAL

100% INSPECTION/PROCESS REQUIRED

VERIFICATION & MONITORING REQUIRED

CONTINUOUS SPC/CAPABILITY REQUIRED

VERIFIABLE VALUES OTHERWISE SPECIFIED

X OR X.X *
X.XX *
ANGLES *

DO NOT SCALE / REPORT ERRORS

LIST OF MATERIAL

SCALE FULL

PRECISION TO 01.J.93

DATE 10-21-94

SEE DETAILS & NOTED

52078820
REV C 18AP94

ASSY-TRANS
CONT SHIFT

954J-S7002

C

ENGINEERING
OCT 21 1994

DEST AVAILABLE COPY



154J-S7003	52078819	1642.3	1605.2	954J-S7903
154J-S7002	52078874	1757.3	1720.2	954J-S7902
TELEFLEX	CUSTOMER	B	COND	CABLE
PART No			LGTH	ASSY